

ROUGHING AND SUPERFINISHING IN TITANIUM AND HIGH TENSILE ALLOYS

Designed for exceptional performance in titanium, inconel, stainless steels and high tensile alloys.

Performances exceptionnelles dans titan, inconel, aciers inoxydables et matériaux exotiques.

Excelentes prestaciones en titanio, aceros inoxidable, inconel y otras leaciones de alta temperatura.

Überragende Leistungen bei der Bearbeitung von titan, inconel, inox und anderen hochfesten Legierungen.

LIST 5045



D	d	ℓ	ℓ ₁	ND	L	EDP NUMBER						
						RADIUS	UNCOATED			COATED TiAlN SUPREME		
							5 FLUTES	7 FLUTES	9 FLUTES	5 FLUTES	7 FLUTES	9 FLUTES
1/4	1/4	1/2	-	-	2	.010-.015	37300	-	-	37475	-	-
1/4	1/4	3/4	-	-	2-1/2	.010-.015	37305	-	-	37480	-	-
1/4	1/4	1-1/8	-	-	3	.010-.015	37310	-	-	37485	-	-
1/4	1/4	1-1/2	-	-	4	.010-.015	37315	-	-	37490	-	-
1/4	1/4	1-1/2	4-1/4	.230	6	.010-.015	37320	-	-	37495	-	-
5/16	5/16	13/16	-	-	2-1/2	.010-.015	37325	-	-	37500	-	-
5/16	5/16	1-1/8	-	-	3	.010-.015	37330	-	-	37505	-	-
5/16	5/16	1-5/8	-	-	4	.010-.015	37335	-	-	37510	-	-
5/16	5/16	1-1/2	4-1/4	.283	6	.010-.015	37340	-	-	37515	-	-
3/8	3/8	5/8	-	-	2	.010-.015	37345	-	-	37520	-	-
3/8	3/8	1	-	-	2-1/2	.010-.015	37350	-	-	37525	-	-
3/8	3/8	1-1/8	-	-	3	.010-.015	37355	-	-	37530	-	-
3/8	3/8	1-3/4	-	-	4	.010-.015	37360	-	-	37535	-	-
3/8	3/8	1-1/2	4-1/4	.355	6	.010-.015	37365	-	-	37540	-	-
1/2	1/2	5/8	-	-	2-1/2	.010-.015	37370	-	-	37545	-	-
1/2	1/2	1	-	-	3	.010-.015	37375	-	-	37550	-	-
1/2	1/2	2	-	-	4	.010-.015	37380	-	-	37555	-	-
1/2	1/2	3	-	-	6	.010-.015	37385	-	-	37560	-	-
1/2	1/2	1-1/2	4-1/4	.470	6	.010-.015	37390	-	-	37565	-	-
5/8	5/8	1	-	-	3	.010-.015	37395	-	-	37570	-	-
5/8	5/8	1-1/2	-	-	4	.010-.015	37400	-	-	37575	-	-
5/8	5/8	2-1/4	-	-	5	.010-.015	37405	-	-	37580	-	-
5/8	5/8	3	-	-	6	.010-.015	37410	-	-	37585	-	-
5/8	5/8	1-1/2	4-1/4	.595	6	.010-.015	37415	-	-	37590	-	-
3/4	3/4	1	-	-	3	.010-.015	37420	37660	-	37595	37790	-
3/4	3/4	1-1/2	-	-	4	.010-.015	37425	37665	-	37600	37795	-
3/4	3/4	2-1/4	-	-	5	.010-.015	37430	37670	-	37605	37800	-
3/4	3/4	3-1/4	-	-	6	.010-.015	37435	37675	-	37610	37805	-
3/4	3/4	4	-	-	7	.010-.015	37440	37680	-	37615	37810	-
3/4	3/4	1-1/2	4-1/4	.720	6	.010-.015	37445	37685	-	37620	37815	-
1	1	1-3/4	-	-	4	.010-.015	37450	37690	37755	37625	37820	37885
1	1	2-1/4	-	-	5	.010-.015	37455	37695	37760	37630	37825	37890
1	1	3-1/4	-	-	6	.010-.015	37460	37700	37765	37635	37830	37895
1	1	4-1/4	-	-	7	.010-.015	37465	37705	37770	37640	37835	37900
1	1	1-1/2	4-1/4	.960	6	.010-.015	37470	37710	37775	37645	37840	37905
1-1/4	1-1/4	4-1/4	-	-	7	.010-.015	37471	37715	37780	37650	37845	37910
1-1/4	1-1/4	1-1/2	4-1/4	1.210	7	.010-.015	37475	37720	37785	37655	37850	37915

Note: Other sizes and lengths are available upon request.

