

METRIC SERIES



ROUGHING AND SUPERFINISHING IN TITANIUM AND HIGH TENSILE ALLOYS

Designed for exceptional performance in titanium, inconel, stainless steels and high tensile alloys.

Performances exceptionnelles dans titan, inconel, aciers inoxydables et matériaux exotiques.

Excelentes prestaciones en titanio, aceros inoxidable, inconel y otras leaciones de alta temperatura.

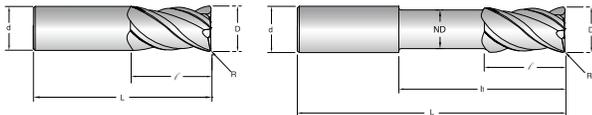
Überragende Leistungen bei der Bearbeitung von titan, inconel, inox und anderen hochfesten Legierungen.

LIST 5045M



D	d	ℓ	ℓ ₁	ND	L	RADIUS	EDP NUMBER					
							UNCOATED			COATED TiAlN SUPREME		
							5 FLUTES	7 FLUTES	9 FLUTES	5 FLUTES	7 FLUTES	9 FLUTES
6	6	10	21	5.7	57	0.5	33520	-	-	33530	-	-
8	8	16	24	7.7	63	0.5	33525	-	-	33535	-	-
10	10	22	-	-	72	0.5	33315	-	-	33465	-	-
10	10	32	-	-	83	0.5	33320	-	-	33470	-	-
10	10	16	30	9.7	83	0.5	33323	-	-	33473	-	-
12	12	25	-	-	83	0.5	33325	-	-	33475	-	-
12	12	50	-	-	104	0.5	33330	-	-	33480	-	-
12	12	18	38	11.4	83	0.5	33333	-	-	33483	-	-
16	16	32	-	-	92	0.5	33335	-	-	33485	-	-
16	16	50	-	-	104	0.5	33340	-	-	33490	-	-
16	16	24	42	15.4	92	0.5	33343	-	-	33493	-	-
20	20	38	-	-	104	0.5	33345	33368	-	33495	33412	-
20	20	50	-	-	104	0.5	33350	33372	-	33500	33414	-
20	20	30	52	19.4	104	0.5	33353	33374	-	33503	33416	-
25	25	38	-	-	104	0.5	33355	33376	33396	33505	33418	33436
25	25	75	-	-	150	0.5	33360	33378	33398	33510	33420	33438
25	25	38	100	24.4	150	0.5	33363	33382	33402	33513	33422	33442
32	32	110	-	-	180	0.5	33364	33384	33404	33515	33424	33444
32	32	38	110	31.4	180	0.5	33366	33386	33406	33520	33426	33446

Note: Other sizes and lengths are available upon request.



- SUB-MICRON CARBIDE
- 5-7-9 FLUTES
- CORNER RADIUS
- STRAIGHT SHANK
- 45°