

## LIST 6000M



## VHI carb - 4 flute, corner radius end mill

### VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish, New "Supreme" AlTiN coating

MINICUT EDP NUMBER		CORNER RADIUS	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
WELDON FLAT	PLAIN					
6000M - 40280	6000M - 40280NF	0.3	3	6	8	57
6000M - 40285	6000M - 40285NF	0.3	4	6	11	57
6000M - 40290	6000M - 40290NF	0.3	5	6	13	57
6000M - 40295	6000M - 40295NF	0.5	6	6	13	57
6000M - 40300	6000M - 40300NF	0.5	8	8	19	63
6000M - 40310	6000M - 40310NF	0.5	10	10	22	72
6000M - 40320	6000M - 40320NF	0.7	12	12	26	83
6000M - 40325	6000M - 40325NF	0.7	14	14	26	83
6000M - 40335	6000M - 40335NF	1.0	16	16	32	92
6000M - 40340	6000M - 40340NF	1.0	18	18	32	92
6000M - 40350	6000M - 40350NF	1.0	20	20	38	104
6000M - 40355	6000M - 40355NF	1.0	25	25	38	104



*New*

## LIST 7000M



## VHI carb - 4 flute, end mill, square end

### VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys, Higher speeds & metal removal rates, deeper cuts, Improved surface finish, New "Supreme" AlTiN coating

MINICUT EDP NUMBER		CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
WELDON FLAT	PLAIN				
7000M - 40281	7000M - 40281NF	3	6	8	57
7000M - 40286	7000M - 40286NF	4	6	11	57
7000M - 40291	7000M - 40291NF	5	6	13	57
7000M - 40296	7000M - 40296NF	6	6	13	57
7000M - 40301	7000M - 40301NF	8	8	19	63
7000M - 40311	7000M - 40311NF	10	10	22	72
7000M - 40321	7000M - 40321NF	12	12	26	83
7000M - 40326	7000M - 40326NF	14	14	26	83
7000M - 40336	7000M - 40336NF	16	16	32	92
7000M - 40341	7000M - 40341NF	18	18	32	92
7000M - 40351	7000M - 40351NF	20	20	38	104
7000M - 40356	7000M - 40356NF	25	25	38	104

