

METRIC SERIES

New

LIST 6001M



VHI carb - 4 flute, stub length corner radius end mill

VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish, New "Supreme" AlTiN coating

MINICUT EDP NUMBER		CORNER RADIUS	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
WELDON FLAT	PLAIN					
6001M - 40800	6001M - 40800NF	0.3	4	6	8	54
6001M - 40805	6001M - 40805NF	0.3	5	6	10	54
6001M - 40810	6001M - 40810NF	0.5	6	6	10	54
6001M - 40815	6001M - 40815NF	0.5	8	8	12	58
6001M - 40820	6001M - 40820NF	0.5	10	10	14	66
6001M - 40825	6001M - 40825NF	0.7	12	12	16	73
6001M - 40830	6001M - 40830NF	0.7	14	14	18	75
6001M - 40835	6001M - 40835NF	1.0	16	16	22	82
6001M - 40840	6001M - 40840NF	1.0	18	18	24	84
6001M - 40845	6001M - 40845NF	1.0	20	20	26	92



New

LIST 6002M



VHI carb - 4 flute, stub length, square end

VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish

New "Supreme" AlTiN coating

MINICUT EDP NUMBER		CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
WELDON FLAT	PLAIN				
6002M - 40900	6002M - 40900NF	4	6	8	54
6002M - 40905	6002M - 40905NF	5	6	10	54
6002M - 40910	6002M - 40910NF	6	6	10	54
6002M - 40915	6002M - 40915NF	8	8	12	58
6002M - 40920	6002M - 40920NF	10	10	14	66
6002M - 40925	6002M - 40925NF	12	12	16	73
6002M - 40930	6002M - 40930NF	14	14	18	75
6002M - 40935	6002M - 40935NF	16	16	22	82
6002M - 40940	6002M - 40940NF	18	18	24	84
6002M - 40945	6002M - 40945NF	20	20	26	92

