

# METRIC SERIES

## LIST 6100M

### VHl carb - 4 flute, extended reach corner radius end mill



#### VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

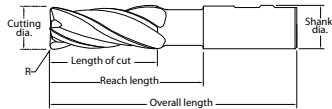
Higher speeds & metal removal rates, deeper cuts

Improved surface finish

New "Supreme" AlTiN coating

Ball Nose Available on Request

MINICUT EDP NUMBER		CORNER RADIUS	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	REACH LENGTH	OVERALL LENGTH
WELDON FLAT	PLAIN						
6100M - 40360	6100M - 40360NF	0.5	10	10	14	48	100
6100M - 40365	6100M - 40365NF	0.7	12	12	16	57	100
6100M - 40370	6100M - 40370NF	1.0	16	16	20	57	104
6100M - 40375	6100M - 40375NF	1.0	16	16	20	75	125
6100M - 40380	6100M - 40380NF	1.0	20	20	26	57	104
6100M - 40385	6100M - 40385NF	1.0	20	20	30	83	150
6100M - 40390	6100M - 40390NF	1.0	25	25	30	57	115
6100M - 40395	6100M - 40395NF	1.0	25	25	30	83	150
6100M - 40400	6100M - 40400NF	1.0	25	25	30	108	160



## LIST 6200M

### VHl carb - 4 flute, regular length, ball end mill



#### VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

Improved surface finish

New "Supreme" AlTiN coating

MINICUT EDP NUMBER		CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	OVERALL LENGTH
WELDON FLAT	PLAIN				
6200M - 40405	6200M - 40405NF	3	6	8	57
6200M - 40410	6200M - 40410NF	4	6	11	57
6200M - 40415	6200M - 40415NF	5	6	13	57
6200M - 40420	6200M - 40420NF	6	6	13	57
6200M - 40425	6200M - 40425NF	8	8	19	63
6200M - 40430	6200M - 40430NF	10	10	22	72
6200M - 40435	6200M - 40435NF	12	12	26	83
6200M - 40440	6200M - 40440NF	16	16	32	92
6200M - 40445	6200M - 40445NF	20	20	38	104
6200M - 40450	6200M - 40450NF	25	25	38	104

