

LIST 6400M

VH1 carb - 5 flute, extended reach corner radius end mill

VARIABLE HELIX DESIGN

For Titanium and High Tensile Alloys

Higher speeds & metal removal rates, deeper cuts

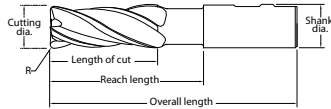
Improved surface finish

New "Supreme" AlTiN coating

Ball Nose Available on Request



MINICUT EDP NUMBER		CORNER RADIUS	CUTTING DIA.	SHANK DIA.	LENGTH OF CUT	REACH LENGTH	OVERALL LENGTH
WELDON FLAT	PLAIN						
6400M - 40520	6400M - 40520NF	.05	10	10	14	48	100
6400M - 40525	6400M - 40525NF	.07	12	12	16	57	100
6400M - 40530	6400M - 40530NF	1.0	16	16	20	57	104
6400M - 40535	6400M - 40535NF	1.0	16	16	20	75	125
6400M - 40540	6400M - 40540NF	1.0	20	20	26	57	104
6400M - 40545	6400M - 40545NF	1.0	20	20	30	83	150
6400M - 40550	6400M - 40550NF	1.0	25	25	30	57	115
6400M - 40555	6400M - 40555NF	1.0	25	25	30	83	150
6400M - 40560	6400M - 40560NF	1.0	25	25	30	108	160



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SUB-MICRON CARBIDE
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5-FLUTES
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CORNER RADIUS
- 
PLAIN SHANK
- 
WELDON FLAT
- 
VARIABLE