

## PM - Super Cobalt

**HIGH SPEED MACHINING FOR  
ROUGHING OF ALUMINUM**

*Optimum performance  
with maximum chip load per tooth  
Increased toughness – exceptional  
tool life – polished flutes*

**USINAGE GRANDE VITESSE POUR  
EBAUCHE DE L'ALUMINIUM**

*Performance optimal avec avances  
maximum par dent  
Résistance accrue – durée de vie  
prolongée – goujures polies*

**MECANIZADO A GRANDE  
VELOCIDAD PARA DESBASTES  
EN ALUMINIO**

*óptimo rendimiento con anticipos  
máximo por diente  
Resistencia superada – duración de  
vida prolongada – cuchillos pulidos*

**HOCHLEISTUNGSSCHRUPPEN IN  
ALUMINIUM**

*Optimale Leistung mit maximalem  
Vorschub pro Zahn;  
erhöhte Widerstandsfähigkeit –  
außergewöhnliche Lebensdauer des  
Werkzeuges;  
hochglanzpolierte Schneiden*

### LIST 930PM (WITHOUT COOLANT HOLES)



D	d	/	L	Z	Tool No. Uncoated	Tool No. TiCN
3/8	3/8	3/4	2-1/2	3	930PM-1208	TC930PM-1208
3/8	3/8	1-3/8	3-1/8	3	930PM-1213	TC930PM-1213
1/2	1/2	1-1/4	3-1/4	3	930PM-1612	TC930PM-1612
1/2	1/2	2	4	3	930PM-1620	TC930PM-1620
1/2	1/2	3	5	3	930PM-1630	TC930PM-1630
5/8	5/8	1-5/8	3-3/4	3	930PM-2016	TC930PM-2016
5/8	5/8	2-1/2	4-5/8	3	930PM-2025	TC930PM-2025
3/4	3/4	1-5/8	3-7/8	3	930PM-2416	TC930PM-2416
3/4	3/4	2-1/4	4-1/2	3	930PM-2422	TC930PM-2422
3/4	3/4	3	5-1/4	3	930PM-2430	TC930PM-2430
3/4	3/4	4	6-1/4	3	930PM-2440	TC930PM-2440
1	1	2	4-1/2	3	930PM-3220	TC930PM-3220
1	1	3	5-1/2	3	930PM-3230	TC930PM-3230
1	1	4	6-1/2	3	930PM-3240	TC930PM-3240
1	1	6	8-1/2	3	930PM-3260	TC930PM-3260
1-1/4	1-1/4	2	4-1/2	3	930PM-4020	TC930PM-4020
1-1/4	1-1/4	3	5-1/2	3	930PM-4030	TC930PM-4030
1-1/4	1-1/4	4	6-1/2	3	930PM-4040	TC930PM-4040
1-1/4	1-1/4	6	8-1/2	3	930PM-4060	TC930PM-4060

