

METRIC SERIES

PM - Super Cobalt

HIGH SPEED MACHINING FOR ROUGHING OF ALUMINUM

Maximum metal removal at high feeds & speeds
High pressure coolant holes polished flutes

USINAGE GRANDE VITESSE POUR EBAUCHE DE L'ALUMINIUM

Enlèvement de matière grand débit à hautes vitesses et avances
Trous refroidissant pour haute pression goujures polies

MECANIZADO A GRANDE VELOCIDAD PARA DESBASTES EN ALUMINIO

Capacidad de arranque máximo a alta velocidad y avances
Agujeros de lubricación para alta presión – cuchillos pulidos

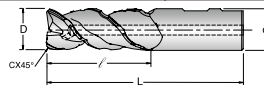
ERHÖHTE GESCHWINDIGKEIT BEIM SCHRUPPEN IN ALUMINIUM

Maximale Spanabhebung mit erhöhtem Vorschub und Schnittgeschwindigkeit;
innere Kühlmittelzufuhr; hochglanzpolierte Schneiden

LIST RPM



TOOL NO.	D	d	ℓ	L	Z	Uncoated EDP NO.	TiCN EDP NO.
RPM-1016	10	10	16	66	3	29000	29125
RPM-1022	10	10	22	72	3	29005	29130
RPM-1226	12	12	26	83	3	29010	29135
RPM-1253	12	12	53	110	3	29015	29140
RPM-1426	14	12	26	83	3	29020	29145
RPM-1453	14	12	53	110	3	29025	29150
RPM-1632	16	16	32	92	3	29030	29155
RPM-1663	16	16	63	123	3	29035	29160
RPM-1832	18	16	32	92	3	29040	29165
RPM-1863	18	16	63	123	3	29045	29170
RPM-2038	20	20	38	104	3	29050	29175
RPM-2056	20	20	56	122	3	29055	29180
RPM-2075	20	20	75	141	3	29060	29185
RPM-2545	25	45	25	121	3	29065	29190
RPM-2563	25	25	63	139	3	29070	29195
RPM-2590	25	25	90	166	3	29075	29200
RPM-3253	32	32	53	133	3	29080	29205
RPM-3275	32	32	75	155	3	29085	29210
RPM-3210	32	32	106	186	3	29090	29215
RPM-4056-32	40	32	56	136	3	29095	29220
RPM-4075-32	40	32	75	155	3	29100	29225
RPM-4010-32	40	32	106	186	3	29105	29230
RPM-5050-32	50	32	50	152	3	29110	29235
RPM-5075-32	50	32	75	177	3	29115	29240
RPM-5075	50	50	75	177	3	29120	29245



PM



43.5°

